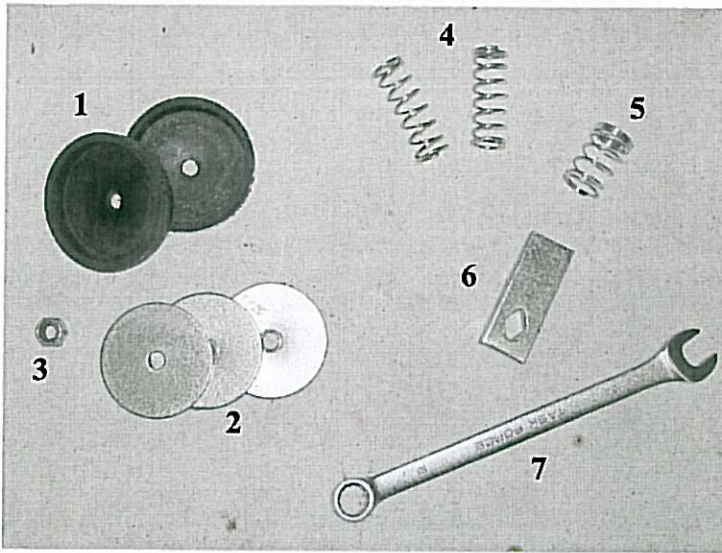


## BULK LOADER REPAIR



### What you need:

- 1 – (2) rubber impregnated leather cups
- 2 – (3) washers
- 3 – (1) lock-nut
- 4 – (2) front springs (longer)
- 5 – (1) recoil spring (shorter)
- 6 – (1) friction plate
- 7 – (1) 11mm wrench

**Note:** Before replacing the leather cups OR repairing the trigger, you must remove the barrel by unscrewing it counter-clockwise and pulling it over the leather cup assembly inside.



### Leather Cup Replacement

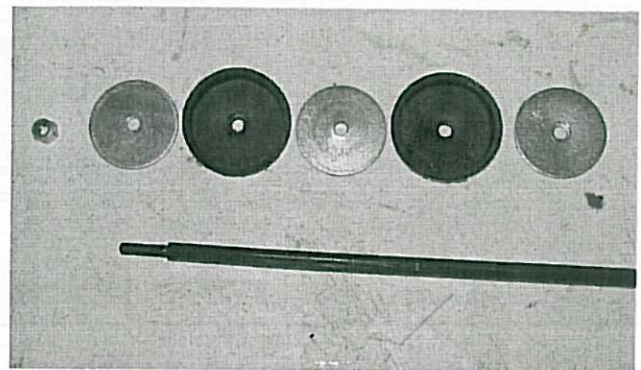
(for models 624/632-GTS)

Note: model 632C-GTS has a blue dual hytel cup instead of leather cups and a washer



#### Step 1

Unscrew lock-nut and remove the (2) leather cups and (3) washers

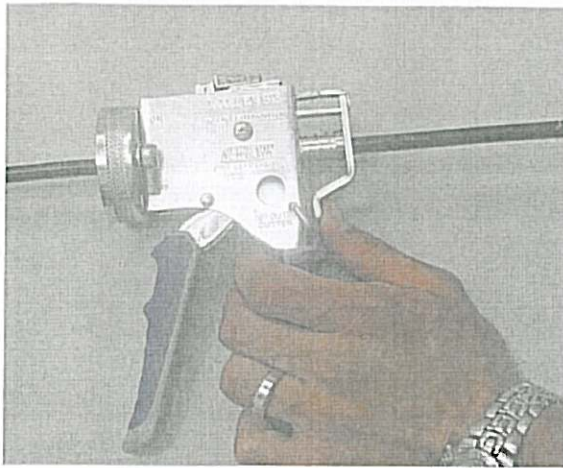


#### Step 2

Replace the washer and leather cups – apply grease in between the leather cups and along the outer edge. Reverse Step 1 to re-install.

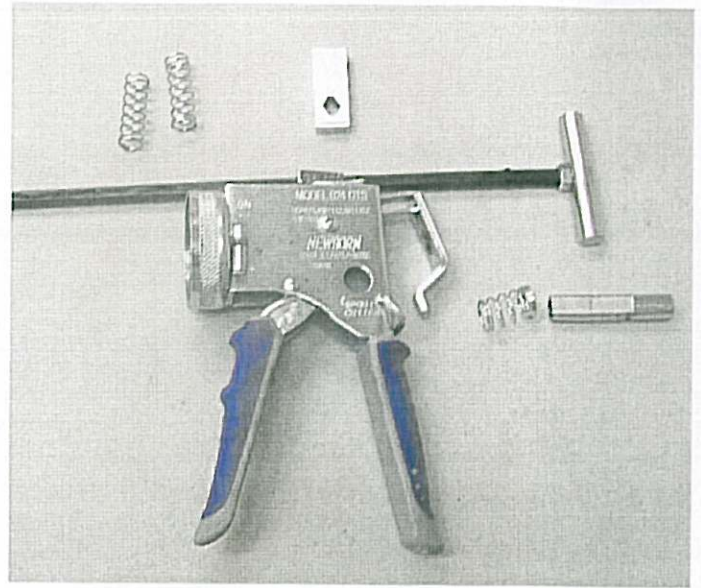
## Trigger Repair

(for models 624/632/632C-GTS)



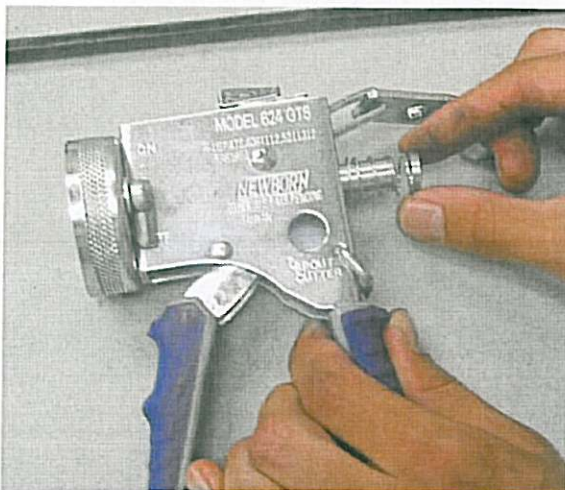
### Step 1

First, make sure the leather cups and washers are removed from the push rod. Press thumb release and slide push rod out of the handle. Be careful as the springs, friction plate, and bushing may 'pop' out.



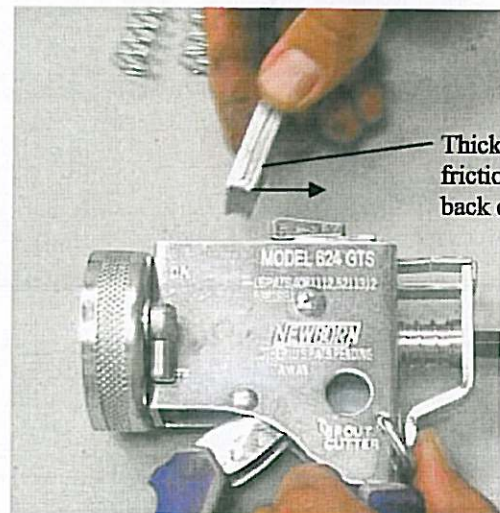
### Step 2

Push rod, friction plate, front springs, recoil spring, and ETG bushing removed from handle.



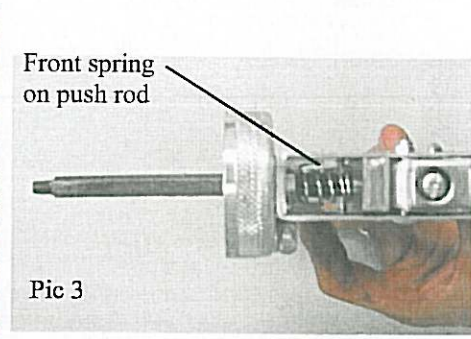
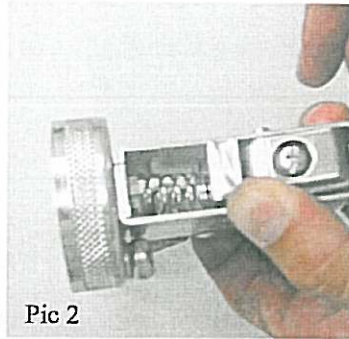
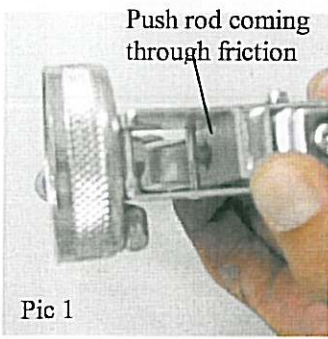
### Step 3

Slide ETG bushing into back of handle, then slide recoil spring over ETG bushing.



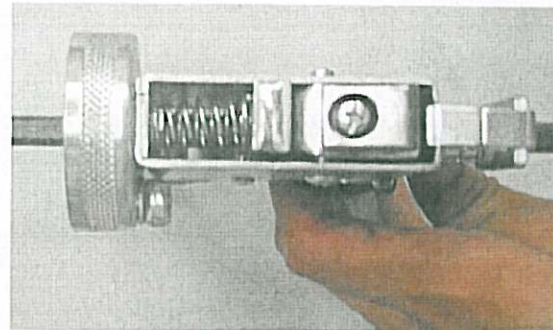
### Step 4

Insert push rod through thumb release plate and ETG bushing, then drop friction plate in front of trigger. **NOTE that the thicker side of the friction plate must be facing the back of the gun.**



### Step 5

Just when the push rod is starting to come through the friction plate (pic 1), put (1) of the front springs on the push rod (pic 2,3). Then, slide the push rod forward (pic 3).



### Step 6

Place the remaining front spring over the bolt head on the front of the handle (pic 1b), then slide it in place against the friction plate (pic 2b).